

SEWING

Recommendations

Silicone™



Catch

Gravity

Maui

Pearl Essence

Pebbles

100% Silicone products are the ultimate in coated fabric technology. We recommend the following sewing procedures:

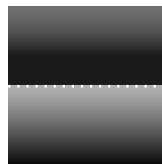
- 1 6-7 stitches per inch
- 2 Dual duty XP heavy thread – or equivalent to coats and clark polyester wrapped polyester with a #16 needle (see below)
- 3 Adding a lock stitch to protect sewing
- 4 Make sure the timing on a sewing machine is calibrated; otherwise, it will cause needle drag on the way out of the hole. Avoid a machine with a sharp edge on the pressor foot; it will cut the surface.

Thread / Needles

Needle brand Organ Industrial Needles (or other brand)

Needle size #16 DP x 17 135x17 SY3355 100/16

Seam types Superimposed seam



Lapped seam / Decorative seam



Thread

The recommended thread is dual duty XP heavy – or equivalent to coats and clark polyester wrapped polyester

Note: The recommended needle brand above is only an example. Other brands of similar needles can be used. A top stitch is preferable for sewing.

These instructions were developed for use on Cortex Silicone products only.

